

GENERAL LINE SPECIFICATIONS



Line Speed	Inspection, Trim/Splitting	100 FPM – 1,000 FPM
Line Speed	Cleaning and Coating	10 FPM – 800 FPM
Strip Material	CRS, Electro-galvanized, Hot Dip Galvanized Galvalume, S.S., Aluminum	
Strip Width	Maximum: 72"	Minimum: 15"
Strip Thickness	Maximum: 0.127"	Minimum: 0.008"
Entry Coils	Coil Weight: 72,000 lbs max. Coil I.D.: 20" and 24"	Coil O.D.: 85" max., 34" Min.
Exit Coils	Coil Weight: 70,000 lbs max. Coil I.D.: 20" and 24"	Coil O.D.: 84" max., 34" min.
Incoming Coils	Tightly Wound and Good Shape	
Outgoing Coils	Dry Surface, Except Oiling at Exit End	
Patoff Coils	Over/Under	
Recoiling	Over/Under	